## UNITED STATES PATENT AND TRADEMARK OFFICE CERTIFICATE OF CORRECTION

PATENT NO. : 6,908,661 B2 Page 1 of 1

APPLICATION NO.: 09/911190
DATED: June 21, 2005
INVENTOR(S): Jace N. Green et al.

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

In Claim 3, column 23, line 47, please delete "than 90" more" and insert -- than 90" more --.

In Claim 7, column 24, line 6, please delete "welded together" and insert -- welded-together --.

In Claim 10, column 24, line 41, please delete "forcovering" and insert -- for covering --.

In Claim 13, column 25, line 21, please delete "are –n vertically" and insert -- are in vertically --.

In Claim 14, column 25, line 29, please delete "with presses" and insert -- which presses --.

In Claim 46, column 27, line 27, please delete "includes air of" and insert -- includes applying a pair of --.

Signed and Sealed this

Eighth Day of January, 2008

JON W. DUDAS

Director of the United States Patent and Trademark Office